



NHTSA

Safety Recall 25v-281

Claim Preparation & Repair Instructions

Please complete a warranty claim pre-authorization request using the following codes & labor times:

LABOR:	Operation Code:	910050
	Fault Code:	Recall
	Labor Time:	.2 hrs. R&R Step Bracket
	Administrative Allowance:	.1 hrs.
PARTS:	910005 - STEP MORRYDE CLIP-ON BRACKET RECALL KIT	

PREAUTH REQUIREMENT: Must file pre-authorization with recall flat rate code.

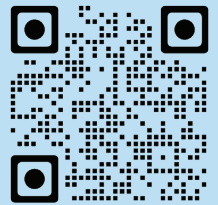
Promptly submit all pre-authorizations/claims through our Dealer Portal. If you have any questions or need assistance, please call our Technical Service Team at 888-825-2820 or email recall@granddesignrv.com.



CLIP-ON BRACKET

REPLACEMENT INSTRUCTIONS FOR STP57-515

REPLACEMENT KIT | STP54-078



SCAN ME for the
Installation Video



Above. Beyond. Always.

574.293.1581
www.MORryde.com

CLIP-ON BRACKET

INSTALLATION INSTRUCTIONS

Allowable Labor Time: 15 minutes

Tools Required:

- 3/8" Wrench
- Ratchet
- Impact Driver
- Drill with 3/16" Drill Bit

STEP 1

Remove the two mounting screws that secure each of the two STP54-515 mounting brackets. Once removed, discard both original mounting brackets.

Note: It is OK to use a drill/impact gun for the removal of each of the brackets.



STEP 2

Use the replacement kit (STP54-078) to attach the new mounting brackets. To install the new brackets, start by installing two mounting screws into the two innermost holes.

Note: The above mentioned innermost holes will line up with the holes from the bracket that was removed.

Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.



STEP 3

Use a drill and 3/16" drill bit to pre-drill pilot holes for the outermost holes.



STEP 4

Use an impact driver and 3/8" sockets to install the outer two mounting screws in each of the two mounting brackets.

Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.





CLIP-ON BRACKET

REPLACEMENT INSTRUCTIONS FOR STP56-015

REPLACEMENT KIT | STP54-080



Above. Beyond. Always.

574.293.1581
www.MORryde.com

CLIP-ON BRACKET

INSTALLATION INSTRUCTIONS

Allowable Labor Time: 15 minutes

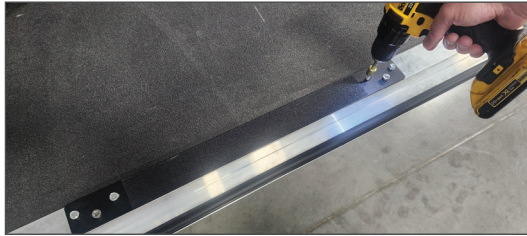
Tools Required:

- 3/8" Wrench/Ratchet
- Drill with 3/8" Driver Bit

STEP 1

Remove the four mounting screws that secure the STP56-015 mounting bracket. Once removed, discard the original mounting bracket.

Note: It is OK to use a drill for the removal of each of the screws.



STEP 2

Use the replacement kit (STP54-080) to attach the new mounting bracket. To install the new bracket, start by installing four mounting screws into the four original holes.

Note: The above mentioned holes will line up with the holes from the bracket that was removed.

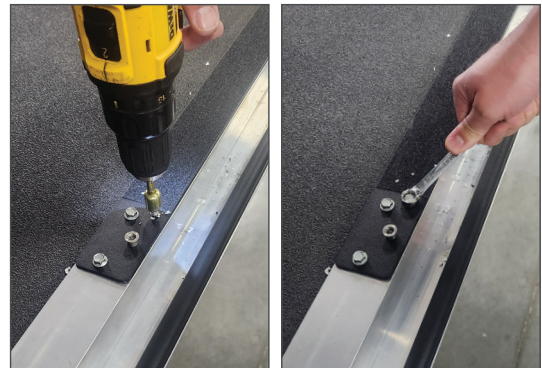
Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.



STEP 3

Use a drill and 3/8" driver to install the outer two new screws in the mounting brackets.

Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.





CLIP-ON BRACKET

REPLACEMENT INSTRUCTIONS FOR STP56-029

REPLACEMENT KIT | STP54-081



Above. Beyond. Always.

574.293.1581
www.MORryde.com

CLIP-ON BRACKET

INSTALLATION INSTRUCTIONS

Allowable Labor Time: 15 minutes

Tools Required:

- 3/8" Wrench/Ratchet
- Drill with 3/8" Driver Bit

STEP 1

Remove the four mounting screws that secure the STP56-029 mounting bracket. Once removed, discard the original mounting bracket.

Note: It is OK to use a drill for the removal of each of the screws.

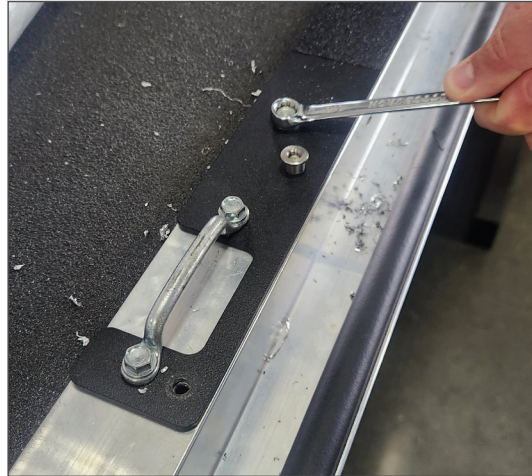


STEP 2

Use the replacement kit (STP54-081) to attach the new mounting bracket. To install the new bracket, start by installing four mounting screws into the four original holes.

Note: The above mentioned holes will line up with the holes from the bracket that was removed.

Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.



STEP 3

Use a drill and 3/8" driver to install the three new screws in the mounting brackets.

Note: To avoid over-torquing these screws, it is necessary that final tightening be by hand with a 3/8" wrench.

