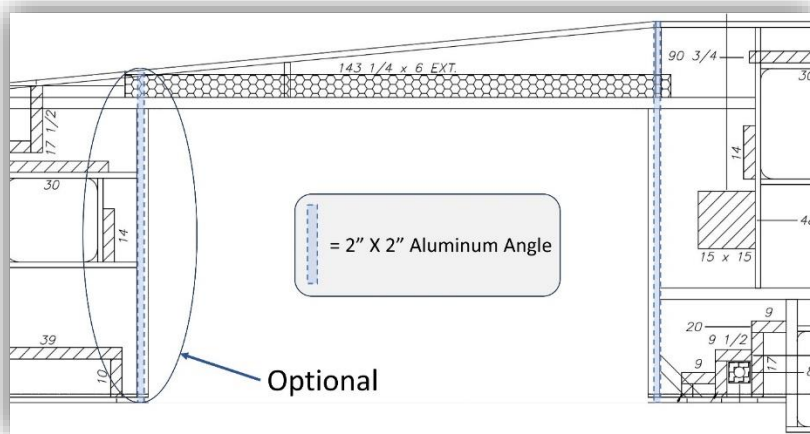
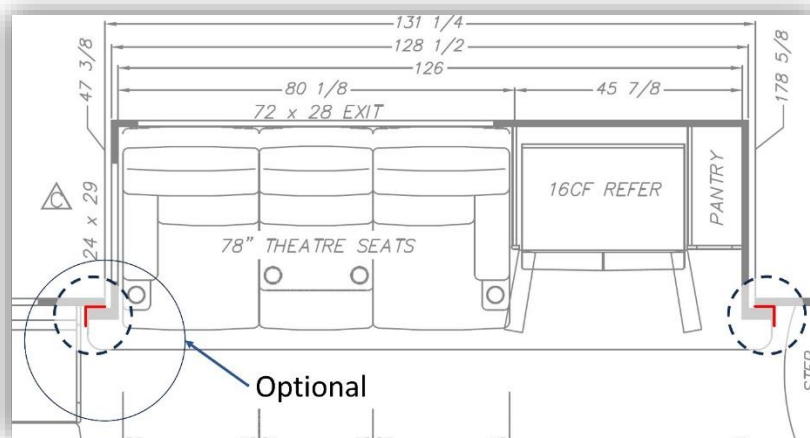


260RD Wall Support SRT Repair Instructions



Parts Required

- Fascia, pt# 640542 (**Qty. 2**)
- 2" Stile, Pt# 691728 (**Qty. 1** - can be cut in half for shipping)
- 4" Brownstone Seam Tape, pt# 691480 (**Qty. 20 linear ft**)
- 2"x 2" x 3/8" Aluminum angle (**Qty. 100" long**)
- Flat plates (**enough to replace Z brackets**)
- Countersunk screws (**various lengths**)
- Screw-Mount Zip Ties (**enough to secure motor wire**)

Preparation

1. Remove the Slideout motor wire cover.
2. Remove all Z brackets and dismantle the 'H' column supports.
3. Remove the small corner block at the end of the horizontal fascia trim board.
4. Remove the corner molding along the ceiling and the top trim piece off the sidewall (save these for reinstallation).

Aluminum Angle Reinforcement

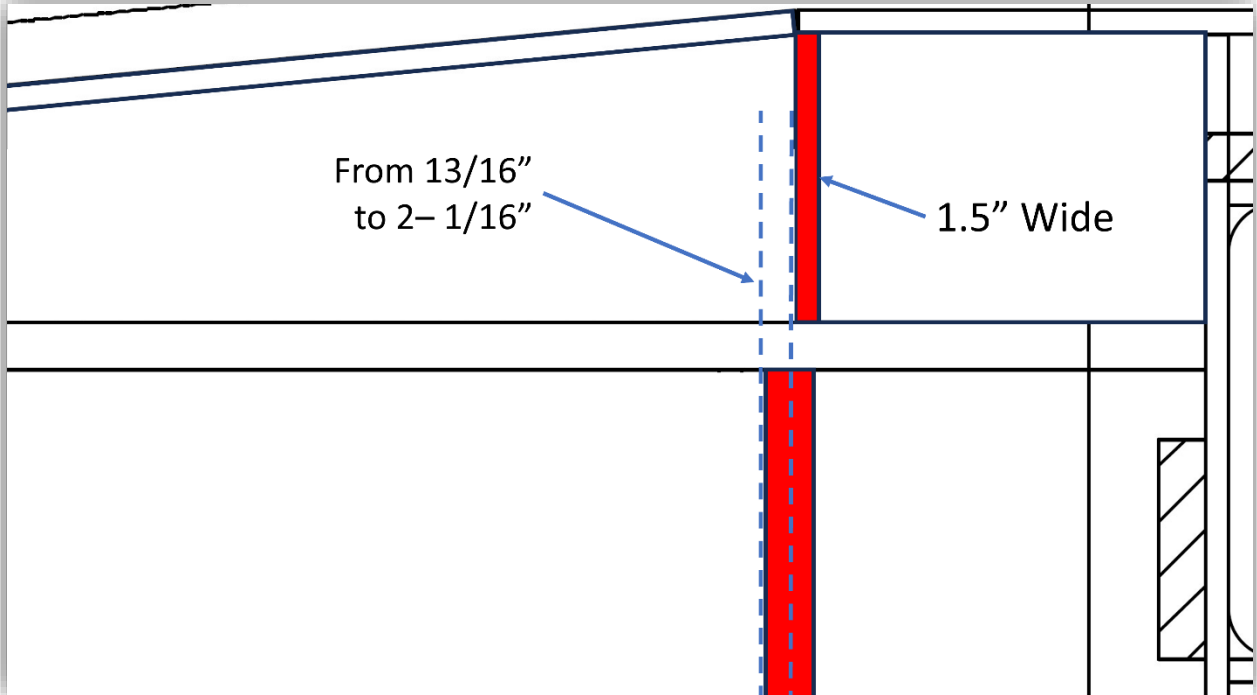
1. Cut the aluminum angle to fit the height between the floor and ceiling where it aligns it with the 'H' column.
2. Angle the top end of the aluminum to match the slope of the ceiling panel.
3. Wrap the exposed side of the aluminum angle with the **4" Brownstone seam tape**.



Front-side Slideout Access and Marking

1. Fully extend the Slideout.
2. On the Slideout Front-side opening (**side closest to the front of the camper**), slide the wrapped aluminum angle behind the existing fascia board, ensuring it sits flush with the side edge.
3. While the angle is in place, mark the sidewall where it will be mounted.
4. Above the Slideout opening, locate the top cripples behind the markings (**See below for approximate locations**).

Build Date	Front-side Top Cripple Distance from Opening
Before 2/4/2022	2- 1/16"
After 4/21/2022	13/16"



5. Drill holes in the aluminum angle to match the location of the top cripple.
6. Double the screws at the top to secure the top cripple and the area around the slide cutout (where the wall is broken).
7. Drill single holes at least every 12", from top to bottom.
8. Countersink all drilled holes for a clean finish.

Reassembly and Trim Installation

1. Install the aluminum angle using the countersunk screws.
2. Replace the Z brackets with **flat plates** suitable for 1.5" sidewalls.
3. Secure the motor wire to the flat plate mounting screws using **screw-mount zip ties**.



Fascia Trim:

1. Cut the fascia trim to fit the space between the ceiling and the existing horizontal fascia. Utilize the half-moon shaped end piece from the removed vertical trim for the bottom of the new upper fascia for a better finish.
2. Maintain a $\frac{1}{4}$ " gap between the new fascia and the existing horizontal fascia to allow clearance during slide movement.
3. Cut and install the **2" stile** on the sidewall for attaching the new fascia trim.
4. Ensure the new fascia sits flush by cutting another **2" stile** down to 1- 5/8", and securing it to the aluminum angle.



Rear Facia Trim Box (Optional, based on case-by-case assessment)



- On the Rear-side Slideout opening, look for separation of the interior wall panel near the seam tape. **Note** that an additional angle may not be necessary on the rear-side opening.
- Build a matching fascia trim box on the rear side of the Slideout, repeating steps similar to the front-side.

****There is no top cripple to find on the rear-side Slideout opening****

- The Slideout opening's top tube is 3". So, you will be able to screw the angle in for up to 3" above the Slideout opening.

Finishing Touches & Notes

- Cut and reinstall the **original corner molding** along the sidewall and ceiling, bridging the gap between the new fascia trim boxes.
- Review the pictures and illustrations provided in these instructions for a visual reference during the process.
- Ensure all screw holes are countersunk for a clean finish.
- Before operating the Slideout, double-check all connections and ensure everything is secure.